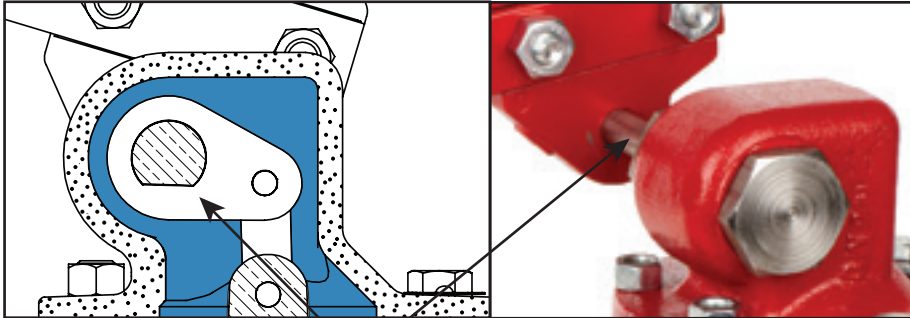


We've recently discovered a potential issue with the D-shaped hub connection in our **Mechanical Dump Valves and Trunnions**. The tolerances applied to the newly designed hub-to-shaft (or hub/shaft) connections were too loose, allowing for greater play at this D-shaped connection than is ideal.



HUB-TO-SHAFT CONNECTION

We have quickly corrected this issue by tightening the tolerances (making the shaft dimensions larger).

However, some inventory was built up and sold prior to the correction. This means our customers could potentially face issues with range of motion in their trunnion/dump valve setups.

Specifically, as the float reaches its fully UP position, this might not be enough to fully open the valve, due to the amount of play in the D-shaft/hub connections. This is a potential performance issue, not a safety issue.

The solution for affected valves and trunnions is to replace the shafts with new shafts that have a larger dimension, as mentioned above.

Contact your local Kimray Sales & Service store or Authorized Distributor for information on receiving replacement shafts.

SHAFT PART NUMBERS:

7427 - Trunnion Shaft and 4" Valve Shaft

7404 - 2" Valve Shaft

7408 - 3" Valve Shaft

7449 - 6" Valve Shaft

AFFECTED SERIAL NUMBERS:**Trunnions** 217291xxxx thru 218095xxxx**2" valves** 217301xxxx thru 218095xxxx**3" valves** 217287xxxx thru 218095xxxx**4" valves** 217306xxxx thru 218095xxxx**6" valves** 217321xxxx thru 218095xxxx